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- **1.** Clean flash and parting lines with a knife, file or sandpaper.
- **2.** You can assemble your Monster Metals<sup>™</sup> product one of three ways:
  - a. Solder with 60/40 solder
  - **b.** Use a glue-like "super glue" or an epoxy and simply glue the parts together.
  - c. You may use a combination of both A and B.
- **3.** Assemble entire casting before you begin your glass work.
- **4.** Paint or apply patina to your casting before you attach the glass. This will make handling easier.
- **5.** Thoroughly clean down to the bare metal all areas where glass work will be soldered.
- **6.** After glass has been attached, you may touch up solder joints, seams, and beads with paint or patina.



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## Huff 8311-DR04





