

Fusing Instructions

Layer 1. Cut base as indicated by the pattern.

Layer 2. Cut pattern pieces as shown. Stack second layer on top of base

Fuse according to your established kiln procedures or refer to System 96 Firing Guidelines at www.system96.com.

Assemble the fused pieces using copper foil.

System 96 Glass Color Suggestions:

A. 9990-S121 Light Green

B. 9990-S523-2 Teal Green

C. 9990-S125 Emerald

Layer 2

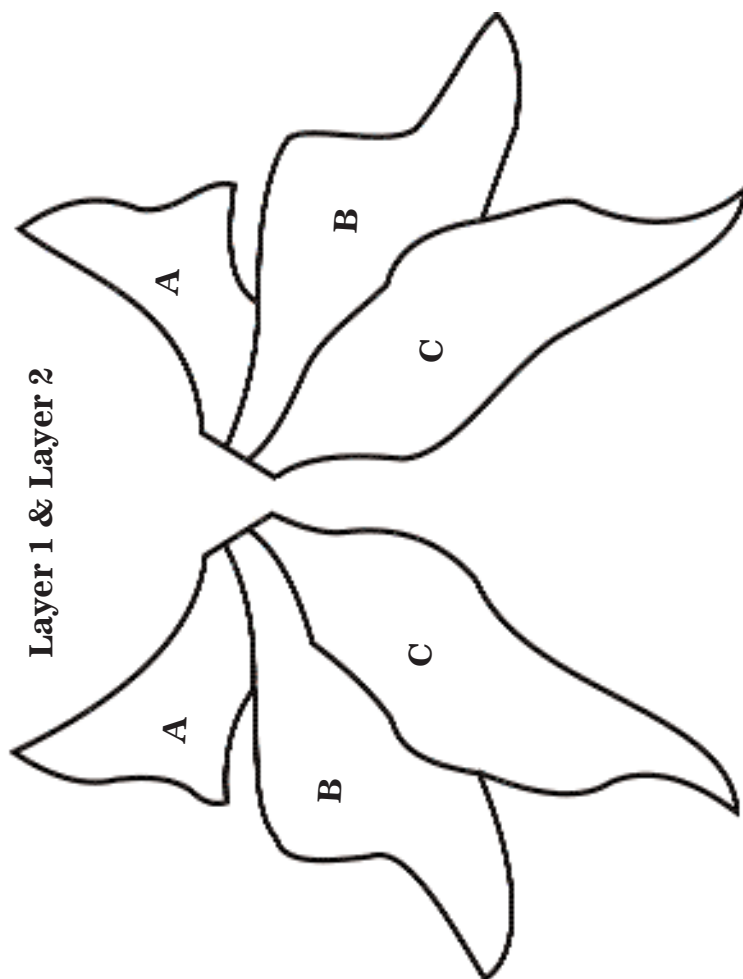
Use the same pattern

9990-D709 15-RB1-CLR Rainbow 1 on clear dichroic



MonsterMetals.com

8311-DR20



General Instructions

1. Clean flash and parting lines with a knife, file or sandpaper.
2. You can assemble your Monster Metals™ product one of three ways:
 - a. Solder with 60/40 solder
 - b. Use a glue-like “super glue” or an epoxy and simply glue the parts together.
 - c. You may use a combination of both A and B.
3. Assemble entire casting before you begin your glass work.
4. Paint or apply patina to your casting before you attach the glass. This will make handling easier.
5. Thoroughly clean down to the bare metal all areas where glass work will be soldered.
6. After glass has been attached, you may touch up solder joints, seams, and beads with paint or patina.

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