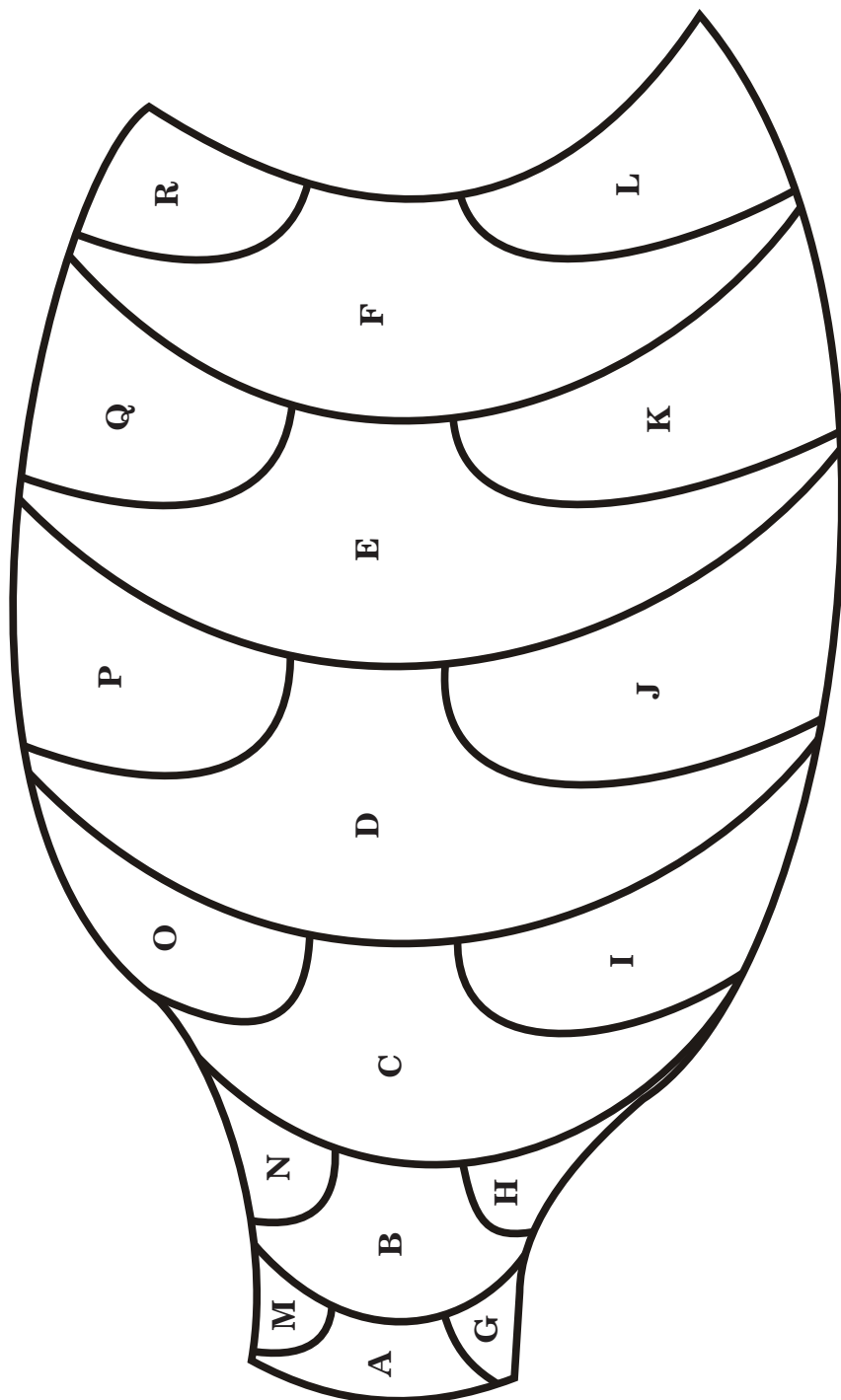




MonsterMetals.com

3-D Fish 8311-FH03



1. Clean flash and parting lines with a knife, file or sandpaper.
2. You can assemble your Monster Metals™ product one of three ways:
 - a. Solder with 60/40 solder - *NOTE: Assemble your pieces with a cool iron. This metal has a melting point of 450°. A hot iron could result in melting of the product.*
 - b. Use a glue-like “super glue” or an epoxy and simply glue the parts together.
 - c. You may use a combination of both A and B.
3. Assemble entire casting before you begin your glass work.
4. Paint or apply patina to your casting before you attach the glass. This will make handling easier.
5. Thoroughly clean down to the bare metal all areas where glass work will be soldered.
6. After glass has been attached, you may touch up solder joints, seams, and beads with paint or patina.

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